


Date: Tuesday, 21/10/2008 7:51:38 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: DISASSEMBLE
Job Number	: 42752		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: DISASSEMBLE20
This Issue	: 21/10/2008 S.O. No. :	Drawing Number	: D412-702-041B
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 28/10/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D412-702-041B 40497

DISASSEMBLE KIT AND RETURN ITEMS TO STOCK  
(FOR W/O'S 42750 & 42751)

1 X D412-702-059 B 40187

2 X D412-702-101B B 1740533

2 X D412-702-103B B 40534 (2)

1 X D412-702-105B B 40535

1 X D412-702-107B B 40536

1 X D412-702-109B B 40537

2 X D412-702-111B B 40538 (2)

2 X D412-702-113B B 40539 (2)

1 X D412-702-115B B 32491

1 X D412-702-117B B 32492

2 X D3542-1 B 38296 (2)

269.99

308.49

260.25

260.73

279.49

259.39

259.54

335.49

347.01

8/10/21

(2) SP

Date: Tuesday, 21/10/2008 7:51:38 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DISASSEMBLE

Job Number: 42752

Part Number: DISASSEMBLE20

Job Number:



Seq. #:

Machine Or Operation:

Description :

7 X D3571-1 B 40222 ✓  
2 X D3571-3 B 31869 (2) ✓  
2 X D3572-041 B X ✓  
12 X D3578-041 B 39376 ✓  
2 X D3610-041 B 38301 ✓  
2 X D3618-1 B 32426 ✓  
4 X AN4-10A B 105442 ✓  
2 X AN4-16A B 19278 ✓  
4 X AN4-25A B 104438 ✓  
2 X AN4-44A B 104806 ✓  
2 X MS24693-S274 B 108560 (1) 104214 (1)  
3 X MS24694-S56 B 104407  
10 X MS24694-S58 B 104404  
1 X MS24694-S60 B 104404  
26 X AN960JD416 B 107939 ✓  
4 X AN960JD416L B 108138 ✓  
12 X MS21042L4 B 107478  
24 X CR3212-4-14 B 108602 ✓  
ADJUST ACCPAC W 8.10.21 8/10/21 (13) 50

2.0

D412702041B

13-Man Shoulder Harness, 3 point



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
13-Man Shoulder Harness, 3 point

Date: Tuesday, 21/10/2008 7:51:38 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DISASSEMBLE

Job Number: 42752

Part Number: DISASSEMBLE20

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/21 *[Signature]*

Job Completion



*u 08/10/21*

Date: Tuesday, 21/10/2008 7:27:47 AM

User: Linda Lacelle

**Bill of Manufacturing****Part Number** : D412702041B**Revision** : E**Drawing Name** : DART 13-MAN 3-POINT SHOULDER HARNESS**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	D412702059	GROMMET KIT	1.00	Each	0.00	0.00
3	D412702101B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
4	D412702103B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
5	D412702105B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
6	D412702107B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
7	D412702109B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
8	D412702111B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
9	D412702113B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
10	D412702115B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
11	D412702117B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
12	D35421	BRACKET	2.00	Each	0.00	0.00
13	D35711	GUIDE	7.00	Each	0.00	0.00
14	D35713	GUIDE	2.00	Each	26.59	53.19
15	D3572041	GUIDE ASSEMBLY ✓	2.00	Each	62.69	125.39
16	D3578041	DOUBLER	12.00	Each	0.00	0.00
17	D3610041	BRACKET	2.00	Each	0.00	0.00
18	D36181	CAP	2.00	Each	0.00	0.00
19	AN410A	Bolt	4.00	Each	0.21	0.86
20	AN416A	Bolt	2.00	Each	0.31	0.62
21	AN425A	BOLT	4.00	Each	0.80	3.20
22	AN444A	bolt	2.00	Each	1.55	3.10
23	MS24693S274	Screw	2.00	Each	0.16	0.33
24	MS24694S56	SCREW	3.00	Each	0.20	0.60
25	MS24694S58	Screw	10.00	Each	0.16	1.60
26	MS24694S60	Screw	1.00	Each	0.39	0.39
27	AN960JD416	Washer	26.00	Each	0.03	0.82
28	AN960JD416L	Washer	4.00	Each	0.07	0.29
29	MS21042L4	Nut	12.00	Each	0.15	1.80
30	CR321244	Cherry Rivet	24.00	Each	0.00	0.00
31	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
32	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
33	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00

**REFERENCE ONLY****Total BOM Cost****192.23**